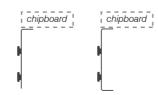


- 1. Attach plastic feet to all 4 uprights
- 2. Attach top and bottom side beams to the uprights to create 2 side frames. Tap with a mallet to secure the beams in place.
- 3. Attach the rest of the side beams at desired heights.
- 4. Attach the top and bottom face beams at the same level as the side beams to secure the bay.
- **5.** Attach the rest of the face beams at the same level as the side beams.
- 6. Attach front to back shelf suport to each level, if applicable.
- 7. Place the chipboard shelves onto the levels.



## **HEAVY RIVET** Loads and Capacities

<b>Shelf Pitch</b>	<b>Bay Load</b>	Shelf Width Load
305mm	2500kgs	915mm 600kgs
457mm	2400kgs	1220mm 550kgs
610mm	2300kgs	1525mm 500kgs
762mm	2200kgs	1830mm 500kgs
915mm	2040kgs	2135mm 450kgs
1066mm	1880kgs	2440mm 400kgs
1220mm	1800kgs	l i

\*Shelf Pitch - distance between shelf levels

\*Bay Load - based on 4 levels with the 1st level at the base



