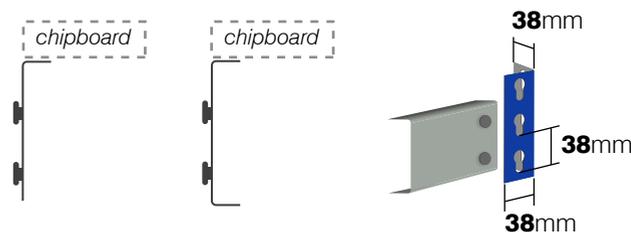


1. Attach plastic feet to all 6 uprights, the narrow part of each slot pointing downwards.
2. Connect the two 915mm uprights with the 915/1220mm side beams, one at the very top for the worktop and the other to the undershelf position. Then connect the two 1830mm uprights with 915/1220mm side beams, one at the very top, the middle to match the worktop position and one at the bottom for stability. Secure the beams in position with rubber mallet.
3. Connect the two frames with the long face beams, first two at the worktop position, the pre-drilled beams at the undershelf level - make sure the pre drilled holes are closer to the taller 1830mm frame. Install the deck supports on both levels.
4. Add the 18mm thick shelf to the worktop level and undershelf as shown on the picture.
5. Now position the 903mm uprights on top of the work top, tap in the top side beams, then face beams. Repeat for the lower side and face beams.
6. Screw the plastic feet of the 903mm uprights down to the worktop with the 3.5 x 17mm chrome screws provided.
7. Add the 18mm thick shelf to the top level. Install the galvanised upper bracket holders into the 903 uprights using the M6x12 nuts and bolts and insert packing rail. Then install the lower bracket holders into the pre-drilled face beams with M8x12 nuts and bolts and insert packing rail.

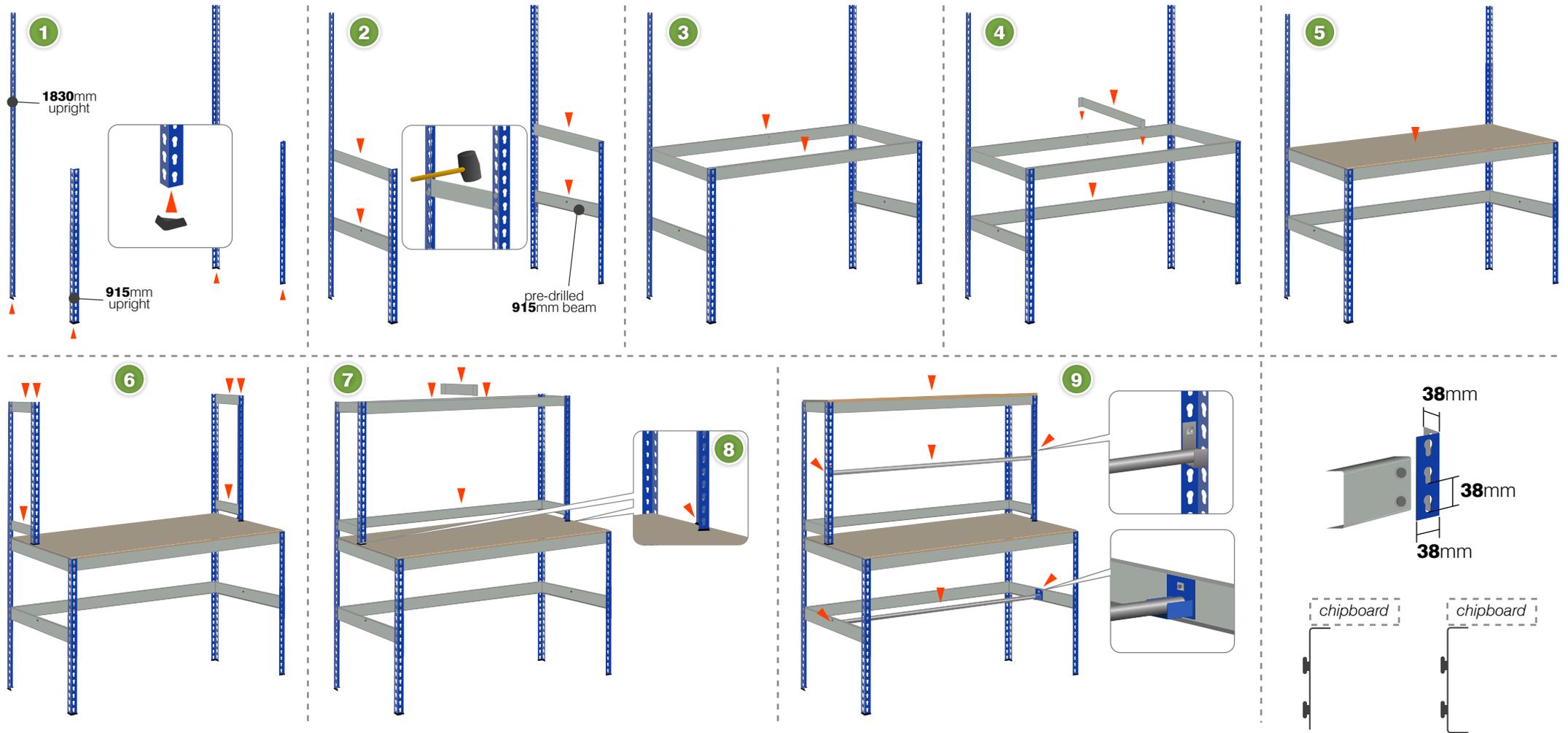


Tools Required 
Rubber Mallet, Phillips Screwdriver

Safety Precaution 
Two competent people wearing **safety gloves**, **safety shoes** and **protective eyewear** are recommended to undertake the assembly.



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1. Attach plastic feet to all 6 uprights, the narrow part of each slot pointing downwards.

2. With another person holding the uprights, place the 1830mm upright to the back and the 915mm to the front. Now tap the side beams in at the required positions for the worktop and the lower packing roll. (The lower packing roll beams to be installed upside down, these pre-drilled 915 beams are to hold the packing roll brackets underneath the work surface.)

3. The face beam for the work top should be positioned in the top two holes of the 915mm upright.

4. Now insert the front to back deck support in the main work station level and fit the lower back beam.

5. Add the 18mm thick shelf to the work top level.

6. Now position the 903mm uprights on top of the work top ready to tap in the side beams, position side beams as necessary.

7. Install the top level face beams, then add the front to back deck support and fit the lower back support beam.

8. Screw the plastic feet of the 903mm uprights down to the worktop with the 3.5 x 17mm chrome screws provided.

9. Add the 18mm thick shelf to the top level. Install the galvanised upper bracket holders into the 903 uprights using the M6x12 nuts and bolts and insert packing rail. Then install the lower bracket holders into the pre-drilled 915 beams with M8x12 nuts and bolts and insert packing rail.

Tools Required

Rubber Mallet, Phillips Screwdriver

Safety Precaution

Two competent people wearing **safety gloves**, **safety shoes** and **protective eyewear** are recommended to undertake the assembly.



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